



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5527-1

Job Sheet 175383



Part No: D5527-1

Job Qty: 10 ea

Part Name: Oil Drain Valve



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/20/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: D5527 REV.B IPP REV:A 17.04.25 NEW ISSUE DD VERF:JFS IPP REV:B 17.09.18 as per dwg rev.b DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	4/20/18	4/20/18	0.00	0.00	Purchasing		AC 18/64/12
110	Packaging	10 pcs	4/20/18	4/20/18	0.00	0.00	Packaging2		AT 18/64/12
120	QC	10 pcs	4/20/18	4/20/18	0.00	0.00	QC6		38
130	Packaging	10 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2	5/10/2018	APR 18 2018
140	QC21-SA	10 Ea	4/20/18	4/20/18	0.00	0.00	QC21		4m 18/64/18

Part Op 100 - Issue P/O: 39508 **ATTN: CREATE W/O FOR D5527-3 TO ORDER AT N/C, AS PART COMES WITH THE Descriptions: D5527-1..** Purchase part as per Dwg Manufacturer: Curtis Superior Valve Company Manufactuer P/N: CCB-38000 Material release note required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CCB-38000	Oil Drain Valve - D5527-1	10 Ea (1 ea)	100-Purchasing	5060498

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	CCB-38000	10	0	0

Part Specifications

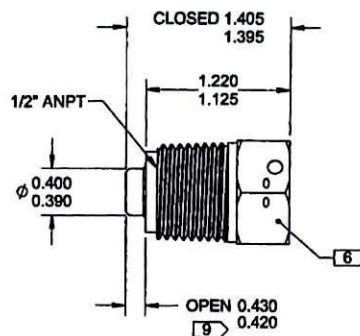
Specifications could not be found.

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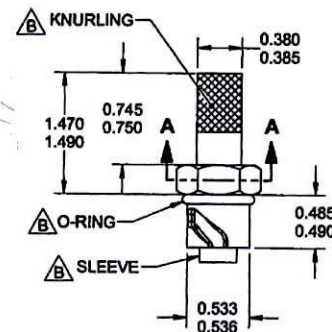
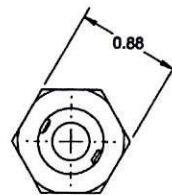
PART NO: D5527-1
Serial No/Batch: S060442
Revision:
Operation: Packaging
Change No:

Mfg Date: 04/12/18
Job No: 175383

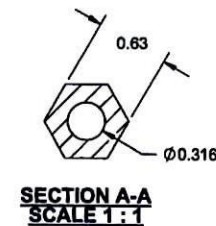
SPECIFICATION CONTROL DRAWING



D5527-1 OIL DRAIN VALVE



D5527-3 ACTIVATING TOOL



DART PN	DESCRIPTION	MANUFACTURER	MANUFACTURER PN	BODY MATERIAL	WEIGHT	SEAL MATERIAL	SPECIFICATION
D5527-1	OIL DRAIN VALVE	CURTIS SUPERIOR VALVE COMPANY	CCB-38000	6061-T6	0.05	VITON	10
D5527-3	ACTIVATING TOOL	CURTIS SUPERIOR VALVE COMPANY	CCA-38001 (INCLUDED WITH CCB-38000)	6061-T6	0.01	N/A	N/A

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART PN "D5527-1" ON A CLEAR FLAT SURFACE PER QSI 044 8.4
- 7) IDENTIFICATION: IDENTIFY AT NEXT HIGHER ASSEMBLY
- 8) WEIGHT: SEE TABLE
- 9) TEST PROPER FUNCTION OF THE VALVE WITH THE ACTIVATING TOOL
- 10) MEETS THE MECHANICAL REQUIREMENTS OF TSO-C76

RELEASED
2017-09-19
ECN 17-613

APPROVED

B	UPDATE IMAGE OF D5527-3 ACTIVATING TOOL	WK	17.09.14
A	NEW ISSUE	WK	17.04.12
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5527	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN VALVE & TOOL	NTS
DATE	17.09.14	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039508**

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039508

PO Date: 4/4/18

Due Date: 4/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
APR 10 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	CCB-38000		Oil Drain Valve - D5527-1	Firmed	4/17/18	10 Ea	0 Ea	10 Ea	\$101.98/Ea	\$1,019.80
			JOB NO 175383							
Line Item Note job no. 175383										
			JOB NO 175722	Firmed	5/14/18	10 Ea	0 Ea	10 Ea	\$101.98/Ea	\$1,019.80
Sub Total:						20	0	20		\$2,039.60
2	N-2784-08		Coupling	Firmed	4/30/18	6 Ea	0 Ea	6 Ea	\$1,812.60/Ea	\$10,875.60
3	N-2784-06		Coupling (Stratoflex)	Firmed	4/30/18	6 Ea	0 Ea	6 Ea	\$1,496.25/Ea	\$8,977.50
Grand Total:										\$21,892.70

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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BOX CONTENT LIST



ODO: 310007851961

ROUTE: FDXIPA

PAGE: 1 of 1
DATE: 04/10/2018
TIME: 20:12:31

Handling Unit: 110000000515407697

Packed at WorkCenter: SI04

CUSTOMER PO: PO039508
ORDER NUMBER: 8005720187B CU10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
OS CU10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
OS 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P PO Box 619048
F DFW AIRPORT TX 75261
R USA
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	UOM			
00010		2I	CCB38000=2I VALVE: DRAIN,OIL,LKG,1/2 NPT,AL	10	10	EA			
			BATCH 7364814678		3				
			BATCH 7364814675		7				

This is not an invoice.
For payment processing, please refer to Invoice.

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Diversion contrary to U.S. Law is prohibited.

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